

FIG. 1

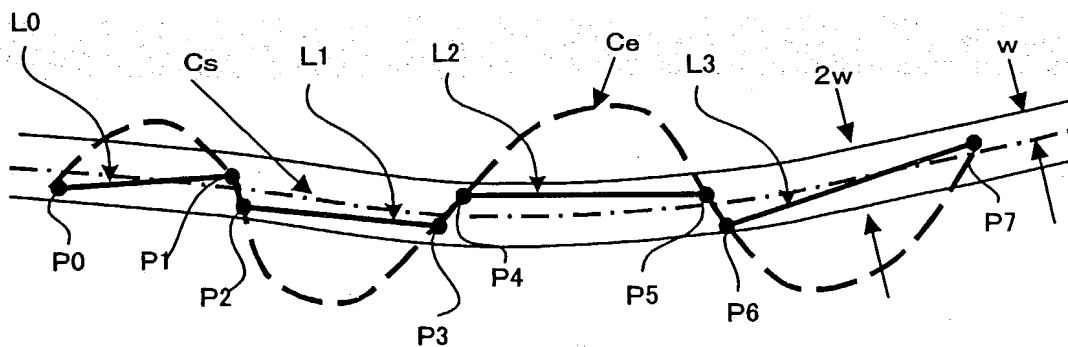


FIG. 2

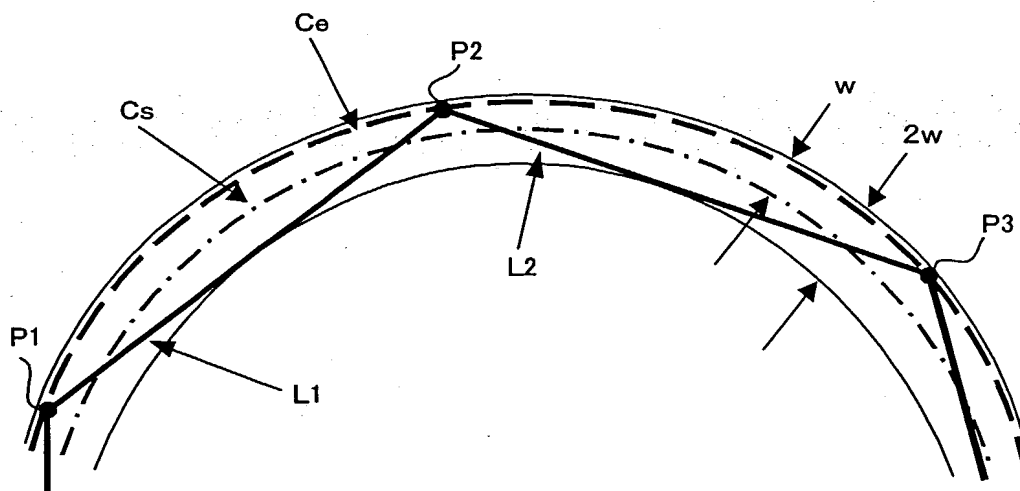


FIG. 3

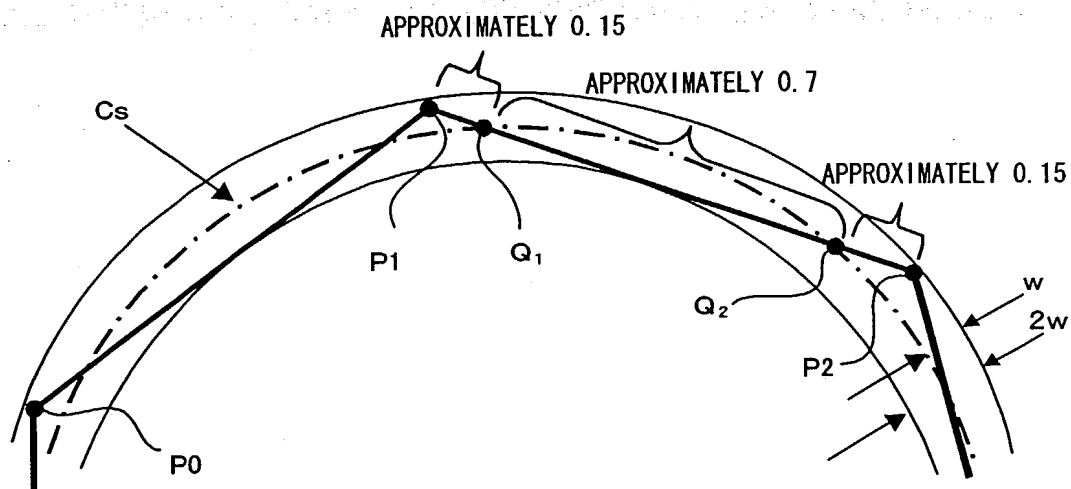


FIG. 4

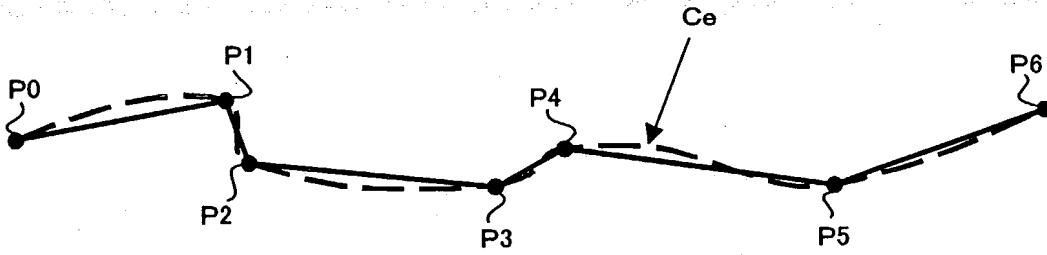


FIG. 5

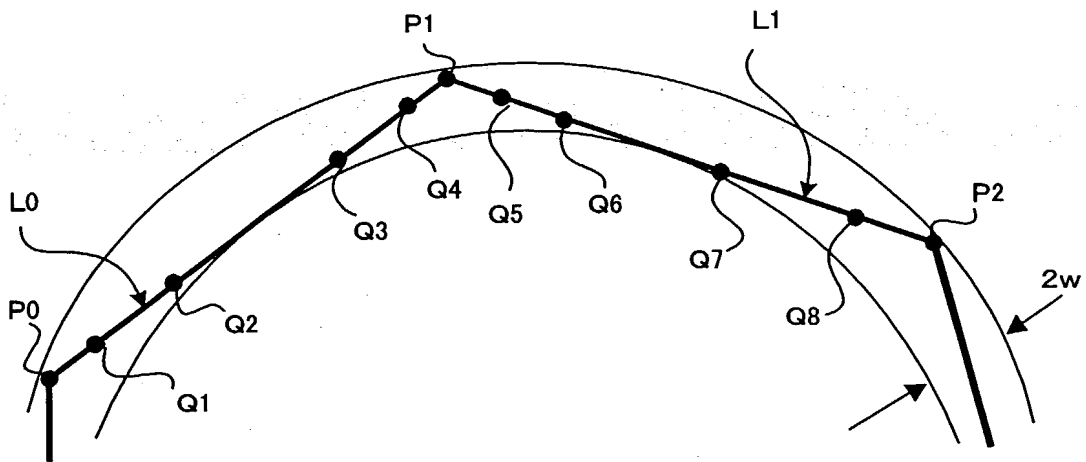


FIG. 6

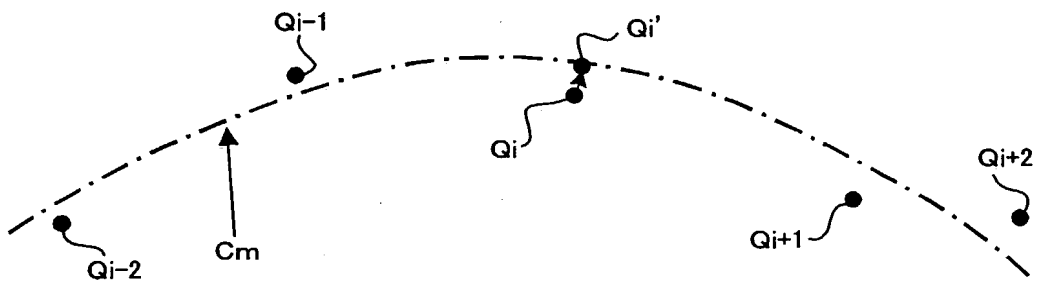


FIG. 7

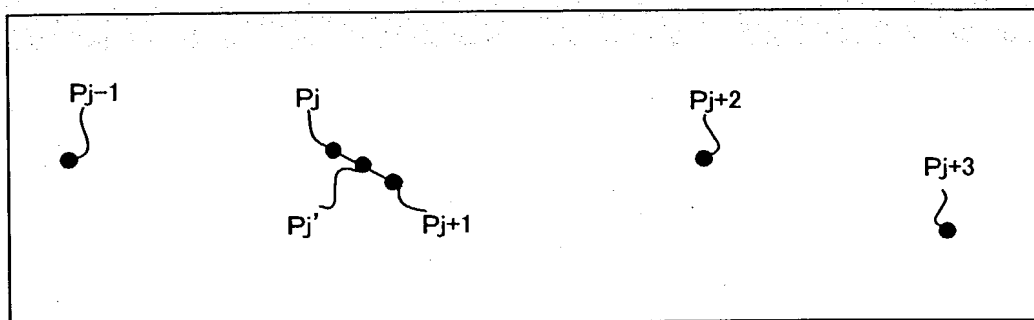


FIG. 8

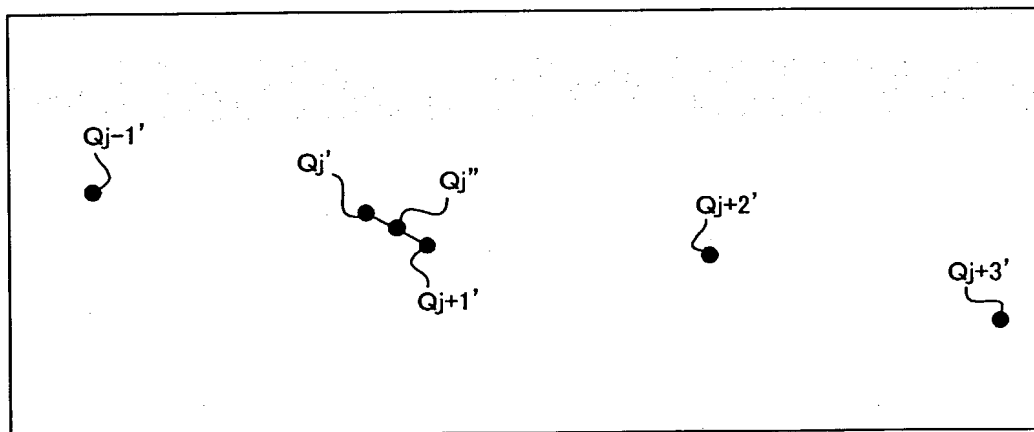


FIG. 9

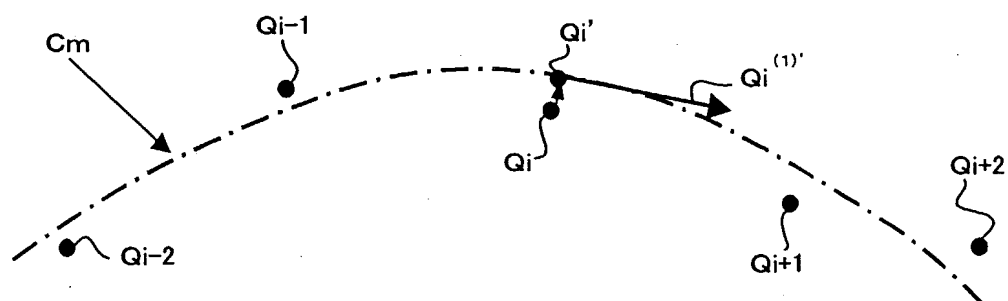


FIG.10

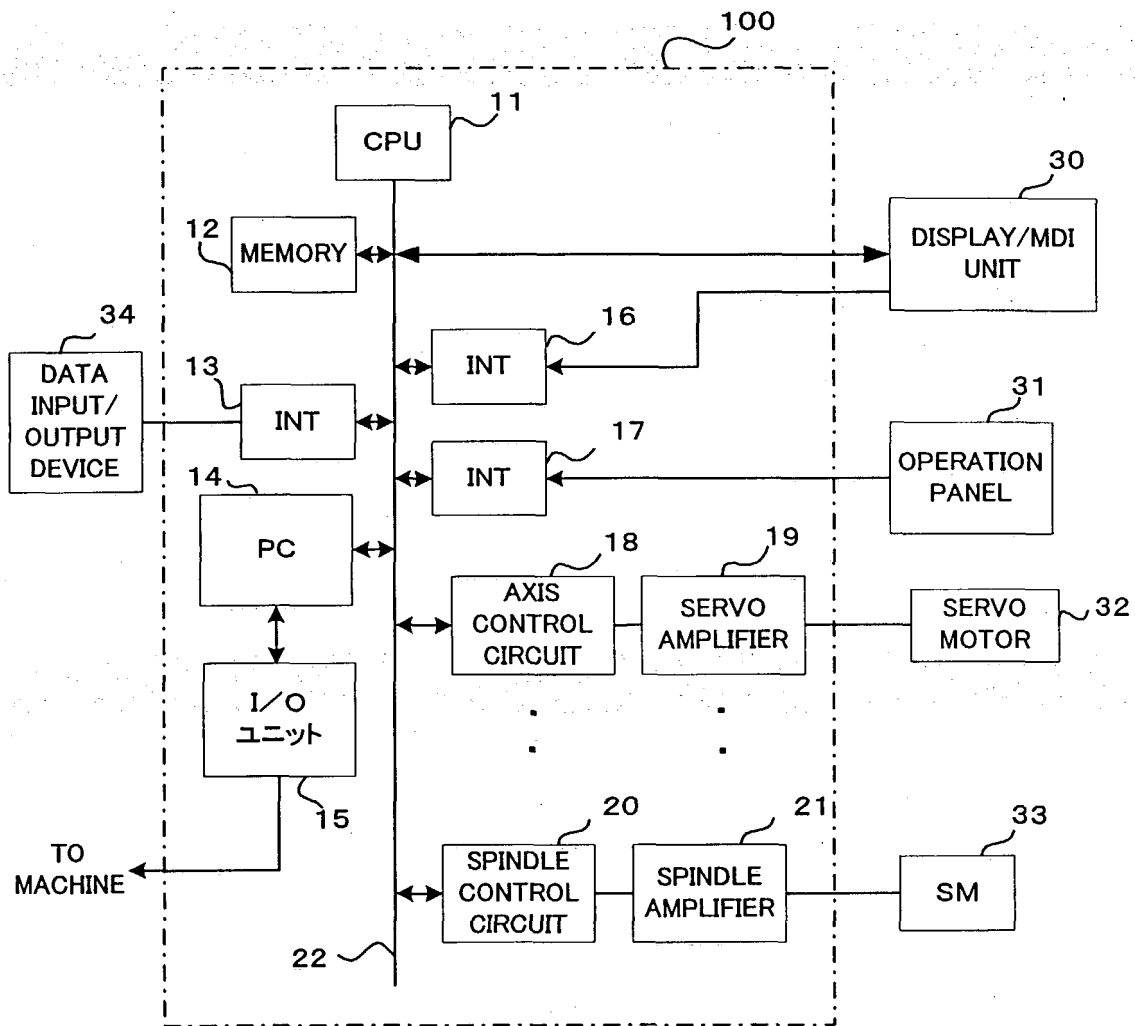


FIG.11

```

.....
.....
G06.3 X100.0 Y200.0 Z300.0 F10000; (START INTERPOLATION BY CREATING SMOOTH CURVE)
X101.023 Y202.512 Z311.345;          (SEQUENCE OF COMMAND POINTS)
X103.234 Y203.876 Z315.123 ;
.....
.....
G06.9;                               (STOP INTERPOLATION BY CREATING SMOOTH CURVE)
.....
.....

```

FIG.12

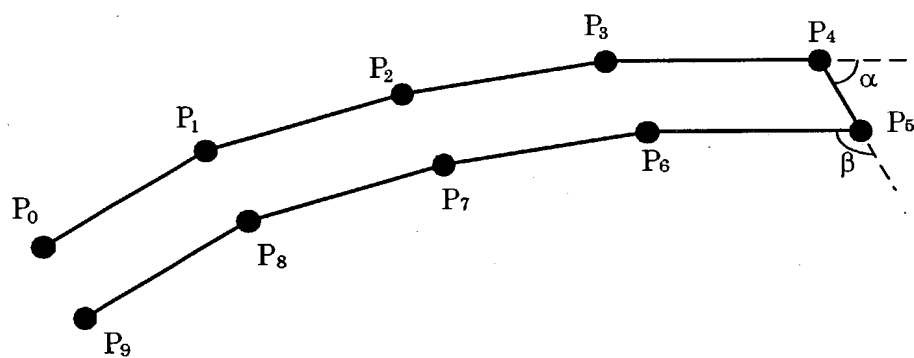


FIG.13

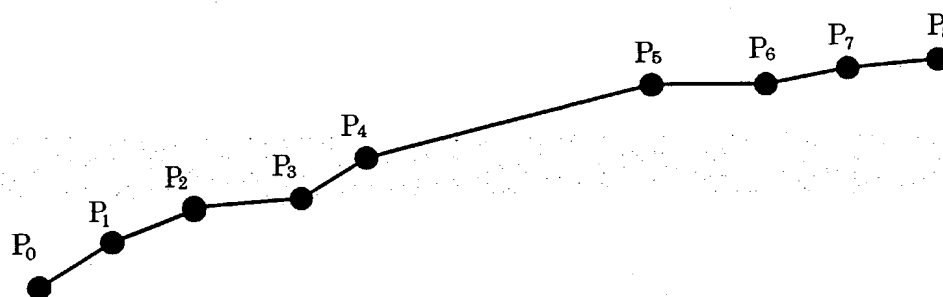


FIG.14

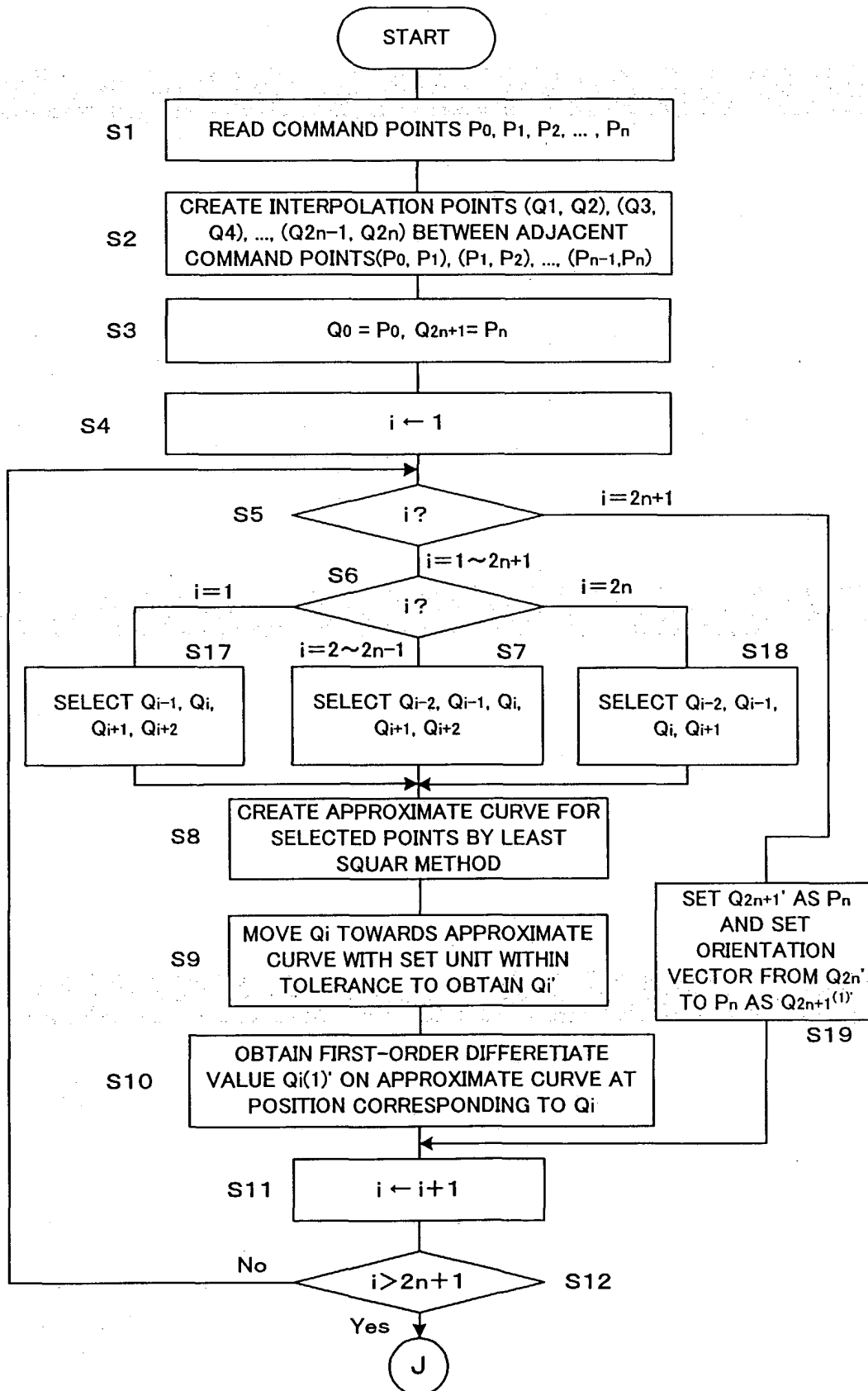


FIG.15

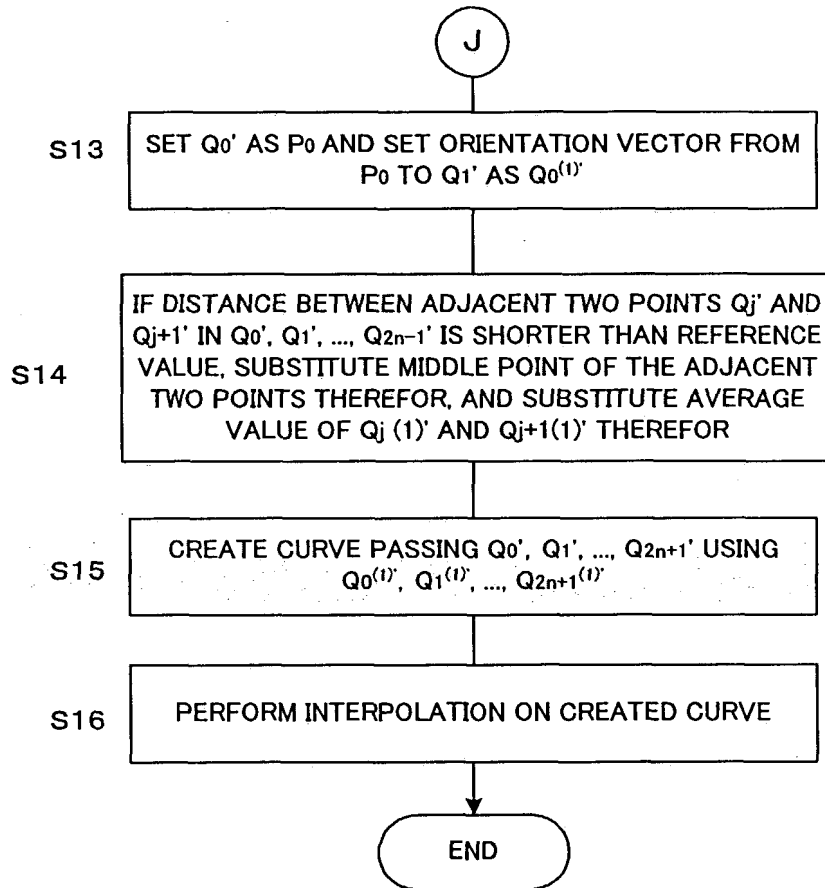


FIG.16

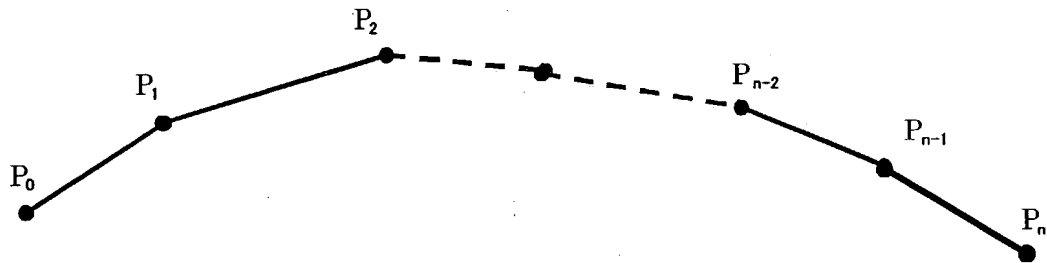


FIG.17

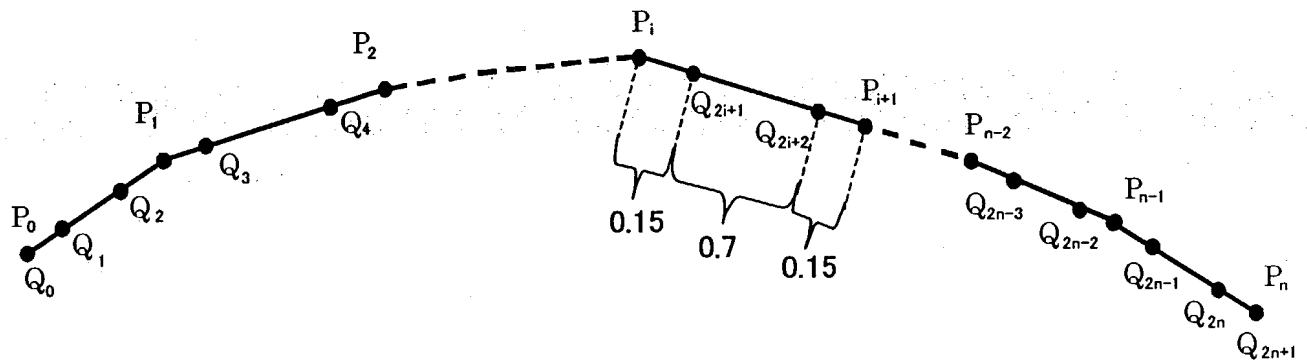


FIG.18

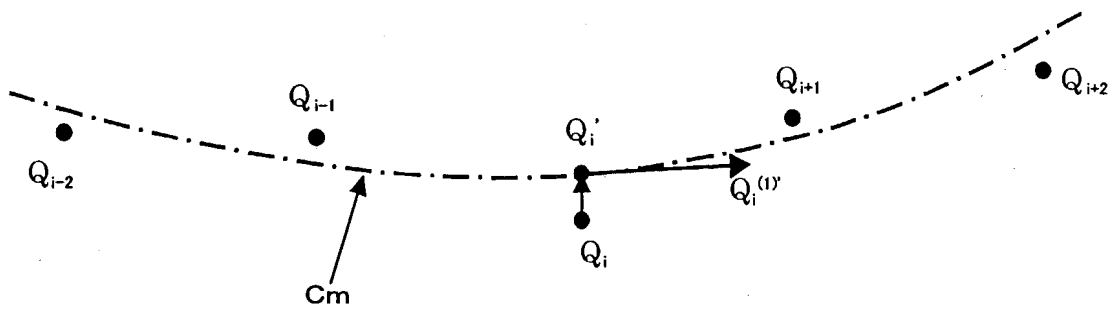


FIG.19

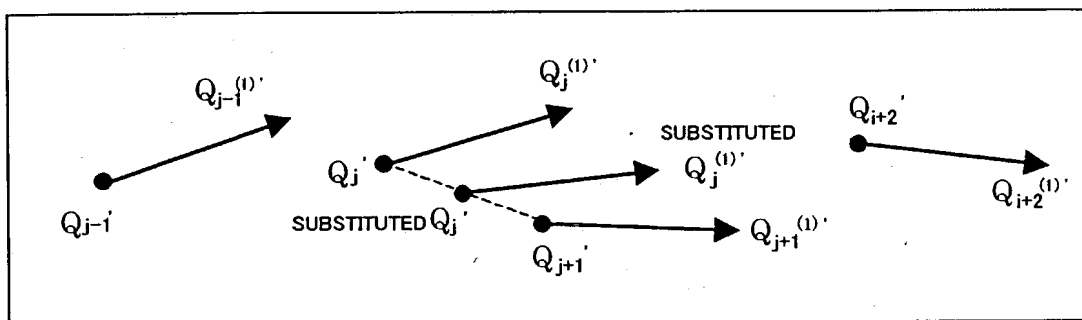


FIG.20

